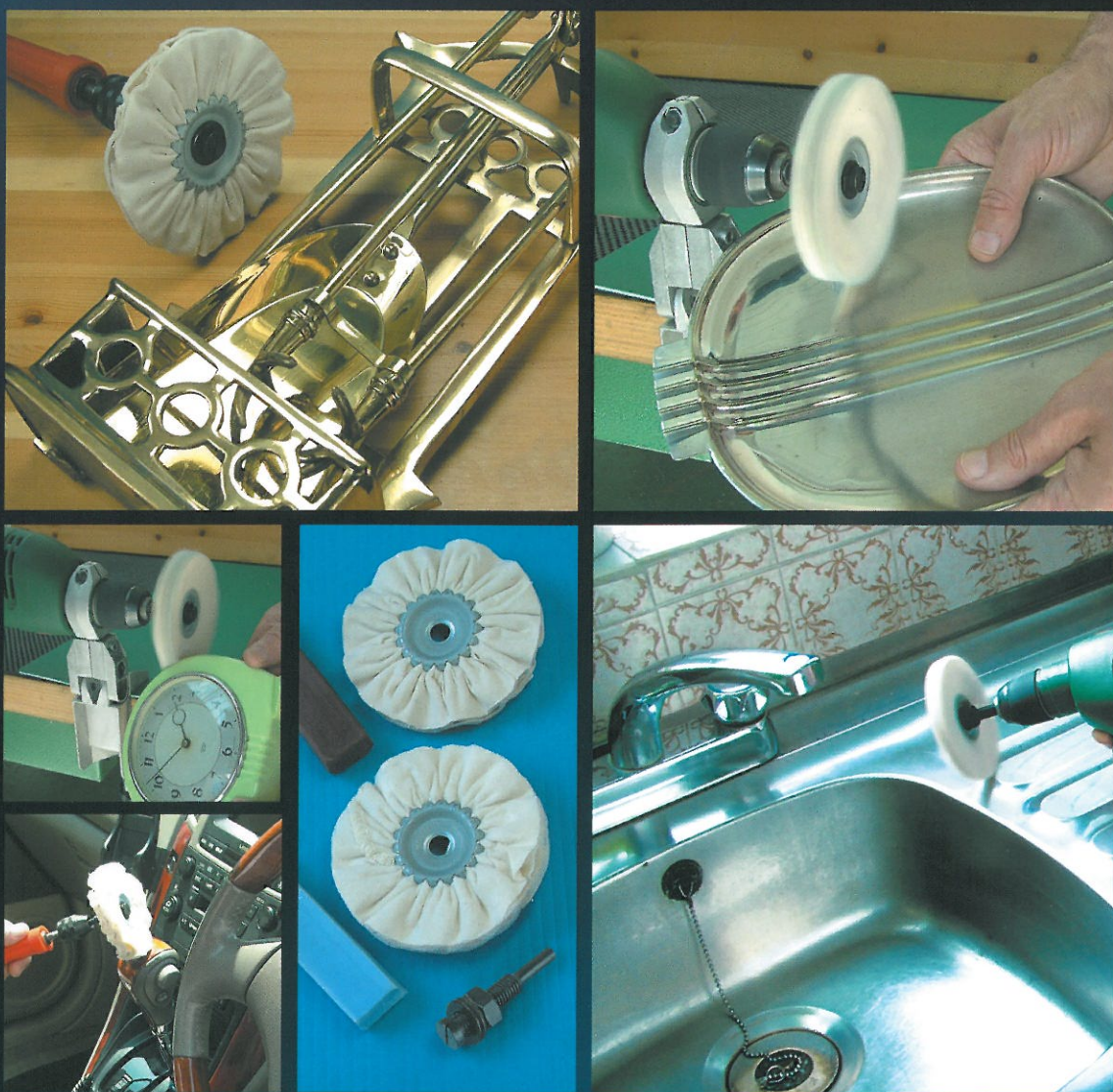


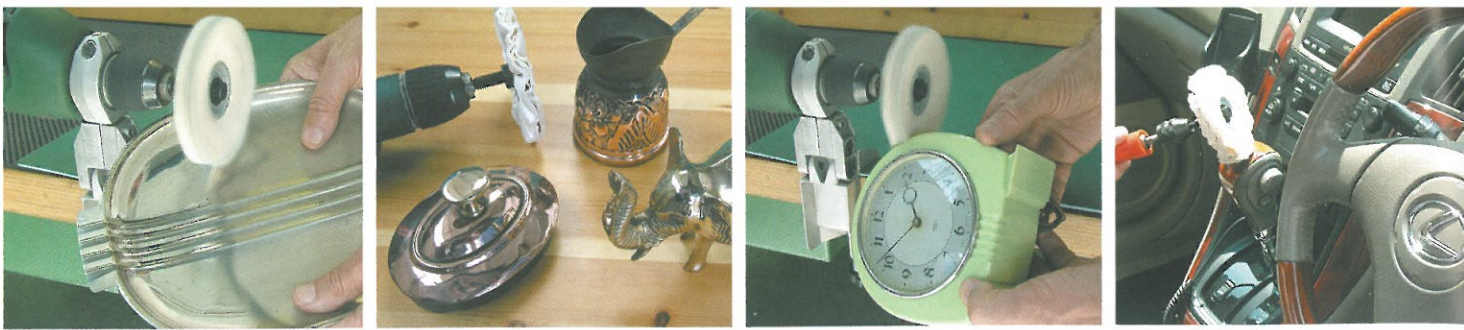


HIGH QUALITY POLISHING MADE SIMPLE

Ideal for DIY & Professional Use



*A Comprehensive Polishing Range for use on Steel,
Brass, Copper, Chrome, Plastic & Wood*



PoliCraft

The simple way to produce a professional high quality finish on most materials

Buffing is one of the best ways to restore the original appearance to many varied materials. The techniques used extensively by industry to bring products to a professional finish are often closely guarded secrets. Now anyone can master these processes and end up with professional results using the Polycraft range of products.

How the Polycraft Polishing System works

Designed to be used with power drills, power grinders or flexi drives, the Polycraft Polishing System is based on



the use of buffs and polishing compounds to achieve the desired quality of finish and is ideal for DIY and professional use.

It is important to use the correct buffs at each stage as well as the correct polishing compound for the

materials to be polished. The Polycraft System simplifies these problems of choice, making it easy to polish most surfaces, *including*: polishing and restoration of car, bicycle and motorcycle parts and equipment, antiques, brassware, pots and pans and other stainless steel items, wooden models, bowls, figurines, jewellery, clocks, plastic and bakelite items.

Clear Informative Packaging

The Polycraft Polishing packaging makes it easy to choose the correct equipment for the job. The system includes DIY and Heavy Duty Polishing kits, a range of DIY and Heavy Duty polishing buffs and a complete range of polishing compounds, individually designed and colour coded to give the best polishing results on each type of surface to be polished.

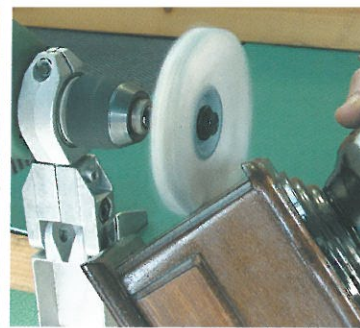
5 Ready-to-Use DIY Polishing Kits

Ideal for polishing:

- Brass, copper and soft metals
- Stainless steel and hard metals
- Chrome and plated metals
- Hard and soft wood
- Plastic and bakelite

Each ready to use kit includes the necessary preparatory buffs and final high polishing buffs for the material to





be polished. It also includes the correct polishing compounds for the early stage polishing as well as the right compound for achieving the final high finish. Also included are the necessary arbor and easy to follow stage by stage instructions.

5 Ready-to-Use Heavy Duty Polishing Kits

These kits are ideal for polishing:

- Brass, copper and soft metals
- Stainless steel and hard metals
- Chrome and plated metals
- Hard and soft wood
- Plastic and bakelite



Each ready to use kit includes the necessary buffs and polishing compounds as well as a tapered spindle (pigtail) for use with power grinder/polishers, power drills and flexible drive shafts.

Polishing Buffs (Mops)

DIY Buffs: As it is imperative that the correct buff is used for each grade of polishing compound, the Polycraft range includes all the necessary types, from sisal buffs for the preparatory stages such as removing scratches and blemishes on hard materials to hard buffs for intermediate stage polishing or first stage polishing on softer materials and soft buffs for final high gloss finishes. The DIY range incorporates metal centres for easy fitting to the universal arbor (PC1401) when working with power drills or flexi drives.



Heavy Duty Buffs: This range of buffs is designed for professional work where prolonged use is required and therefore the construction specifications are greater. The range includes all the necessary types from coarse first stage work up to final high gloss finishing work.

All these heavy duty buffs are fitted with traditional leather centres for use with tapered spindles (pigtails) and can be used with power grinder/polishers, power drills or flexi drives.



Polishing Compounds for DIY and Professional use

This range of polishing compounds is ideal for both DIY and professional heavy duty use. Each compound is designed to polish specific surfaces and also stages of polishing on these surfaces.

It is imperative to use separate buffs at every stage so as not to contaminate the compounds. To avoid any confusion all our polishing compounds are colour coded and each pack explains what surface each compound is suitable to polish. It also explains what stage of polishing each is suitable for. What could be simpler - you know the surface you want to polish, you select the correct compound for the surface to be polished and the right compound for the preparatory stage and the final high gloss stage, and with the correct polishing buff for each you can then achieve a professional quality finish.



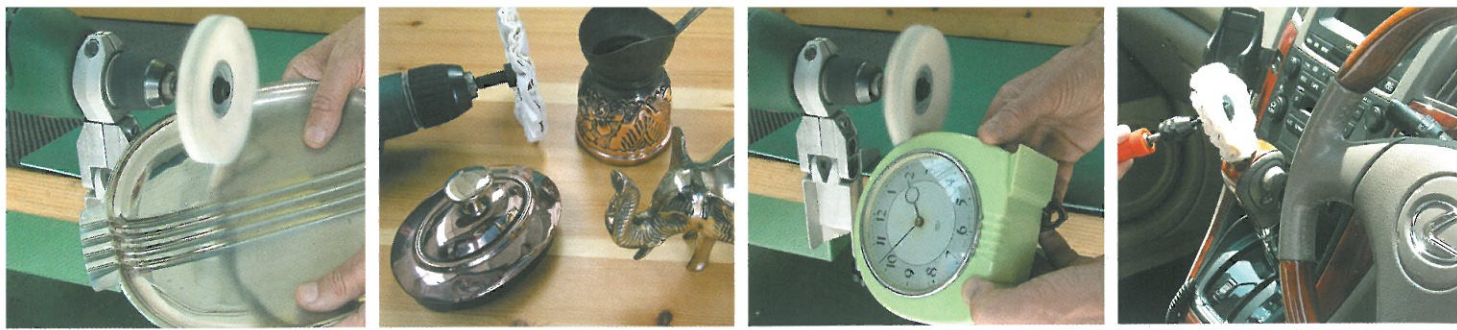
Arbors and Spindles

The Polycraft range includes a selection of spindles and arbors for connecting polishing buffs to any type of power tool.



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HOW THE POLICRAFT SYSTEM WORKS	2-3
DIY POLISHING KITS	4
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DIY POLISHING KITS

5 complete sets covering • Brass, copper & soft metals • Stainless Steel & hard metals • Wood • Plastics • Chrome & plated metals

The range includes: • 4 replacement buffs (mops)
• 8 polishing compound twin packs for preparatory/finishing work on various materials
• 1 straight shank arbour

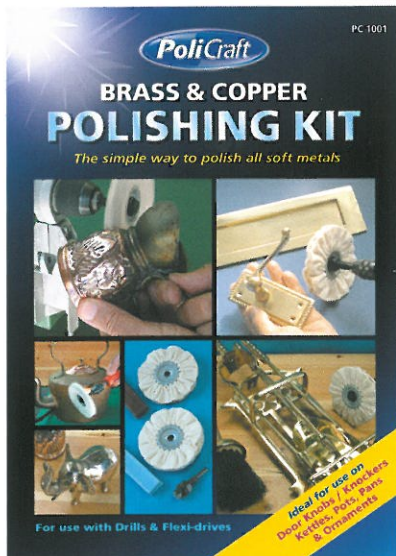
Brass & Copper Polishing Kit

PC1001

The simple way to polish Brass, Copper, Aluminium and other soft metals

KIT INCLUDES:

- 100mm 10-fold hard buff
- 100mm 10-fold soft buff
- Straight shank arbor for use with chuck
- Brown polishing bar for coarse work and material preparation
- Blue bar for buffing/finishing work



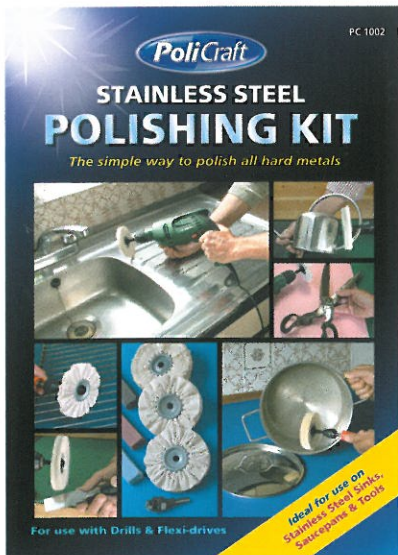
Stainless Steel Polishing Kit

PC1002

The simple way to polish Steel, Iron, Stainless and other hard metals

KIT INCLUDES:

- 100mm 10-fold hard buff
- 100mm 10-fold soft buff
- 100mm 2-section sisal buff
- Straight shank arbor for use with chuck
- Grey polishing bar for coarse work and material preparation
- Blue bar for stage 2 buffing work
- Pink bar for high finish



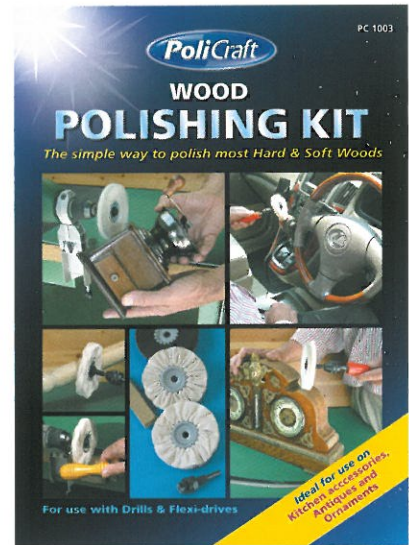
Wood Polishing Kit

PC1003

The simple way to polish most Hard and Soft Woods

KIT INCLUDES:

- 100mm 10-fold hard buff
- 100mm 10-fold soft buff
- 4-section alu/oxide buff
- Straight shank arbor for use with chuck
- Buff compound for high finish



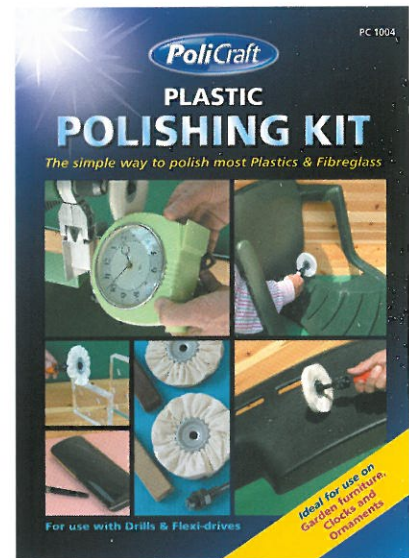
Plastic Polishing Kit

PC1004

The simple way to polish Plastics, Fibreglass & Bakelite

KIT INCLUDES:

- 100mm 10-fold hard buff
- 100mm 10-fold soft buff
- Straight shank arbor for use with chuck
- Brown polishing bar for coarse work & material preparation
- Buff polishing bar for high finish



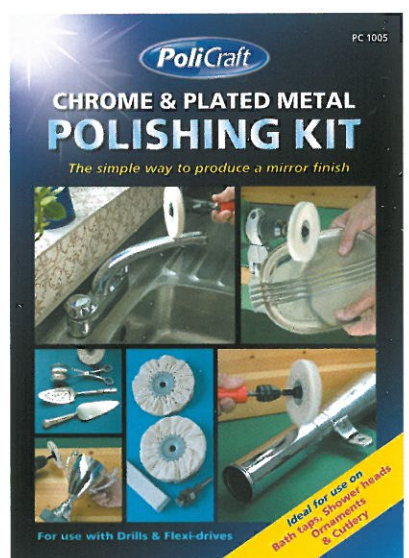
Chrome & Plated Polishing Kit

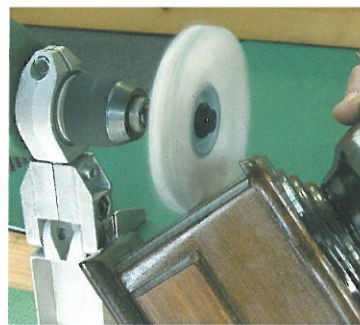
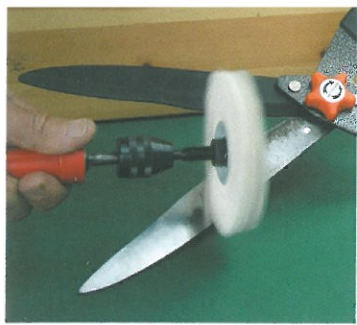
PC1005

The simple way to polish Chrome and Plated surfaces

KIT INCLUDES:

- 100mm 10-fold hard buff
- 100mm 10-fold soft buff
- Straight shank arbor for use with chuck
- White bar for high finish





DIY POLISHING BUFFS WITH FLUTED DESIGN



- The new fluted design increases airflow – decreases heat generation – allows longer use
- Buffs include metal centre for easy fitting to universal drill/flexi arbor PC1401

100mm 2-section Sisal buff

PC1204

- Rough or preparatory stage to remove scratches and blemishes



100mm 4-section Alu/Oxide Buff

PC1203

- Preparatory or "de-nibbing" stage to smooth out wood in preparation for buffing.



100mm Hard buff

PC1201

- Smooths out the surface in preparation for buffing/high finish



100mm Soft buff

PC1202

- Final buffing stage to produce a mirror finish



Straight shank threaded arbor

PC1401

- 6.4mm to fit drills/flexi-drives



POLISHING COMPOUNDS FOR DIY & HEAVY DUTY USE



The Polycraft range of polishing compounds features 8 specific varieties for a wide range of uses. Each pack of 2 bars is clearly marked to help in the otherwise difficult choice of the right polish for the job. All are ideal for DIY and professional use

Brown twin pack

PC1101

Preparatory work on brass, copper, aluminium (non-ferrous metals) and plastics, fibreglass & bakelite. For use with hard buffs (loose or stitched).

Grey twin pack

PC1102

Rough first stage work on stainless steel, steel, iron and other hard metals (ferrous metals). For use with sisal buffs and stitched buffs.

Pink twin pack

PC1103

Intermediate stage on stainless steel, steel, iron and other hard metals (ferrous metals). For use with hard buffs (loose or stitched).

Buff twin pack

PC1104

Intermediate and high polish stages on plastic, fibreglass & bakelite and wood. For use with hard buffs (loose or stitched) and soft/loose-fold buffs.

Blue twin pack

PC1105

Final high glossing stage on brass, copper, aluminium (non-ferrous) and stainless steel, steel, iron and other hard metals (ferrous). For use with soft/loose-fold buffs

Maroon (Rouge) twin pack

PC1106

Very high glossing stage on precious metals, gold, silver. Also brass, copper and glass. For use with soft/loose-fold buffs.

Red twin pack

PC1107

High finish/polishing stage on wood, metal painted/lacquered surfaces, small window scratches, plastics. For use with soft/loose-fold buffs.

White twin pack

PC1108

Preparatory and high polish stages on chrome, plated metals and EPNS (Electro plated nickel silver). For use with hard buffs (loose or stitched) and soft/loose-fold buffs.



HEAVY DUTY KITS

- 5 complete sets covering:
- Brass, copper & soft metals
- Stainless Steel & hard metals
- Wood
- Plastics
- Chrome & plated metals

The range includes:

- 7 replacement buffs (mops)
- 8 compound twin packs for preparatory/finishing work on various materials
- 4 tapered spindles
- Drill mount tapered spindle ("pig tail")



Non-Ferrous (soft) Metals Polishing Kit

PC2001

KIT INCLUDES:

- 4" (100mm) x 2-section stitched hard buff for 1st stage preparatory work
- 4" (100mm) x 1" (50mm) loose fold soft buff for 2nd stage high finish
- Brown bar for 1st stage surface preparation in conjunction with hard buff
- Blue bar for 2nd stage mirror finish in conjunction with soft buff
- Tapered spindle ("pig tail") to hold buffs.

For use with drills, flexible drive shafts and grinder/polishers with chuck mount



Ferrous (hard) Metals Polishing Kit

PC2002

KIT INCLUDES:

- 4" (100mm) x 2-section hard sisal buff for 1st stage preparatory work
- 4" (100mm) x 1" (50mm) loose fold soft buff for 2nd stage high finish
- Grey bar for 1st stage surface preparation in conjunction with hard sisal buff
- Blue bar for 2nd stage mirror finish in conjunction with soft buff
- Tapered spindle ("pig tail") to hold buffs.

For use with drills, flexible drive shafts and grinder/polishers with chuck mount



Hard & Soft Wood Polishing Kit

PC2003

KIT INCLUDES:

- 4" (100mm) x 4-section aluminium oxide buff for 1st stage preparatory work (used without buff bar)
 - 4" (100mm) x 2-section stitched hard buff for 2nd stage high finish
 - Buff bar for 2nd stage mirror finish in conjunction with hard buff (not used in 1st stage)
 - Tapered spindle ("pig tail") to hold buffs.
- For use with drills, flexible drive shafts and grinder/polishers with chuck mount.



Plastic & Bakelite Polishing Kit

PC2004

KIT INCLUDES:

- 4" (100mm) x 2-section stitched hard buff for 1st stage preparatory work
 - 4" (100mm) x 1" (50mm) loose fold soft buff for 2nd stage high finish
 - Brown bar for 1st stage surface preparation in conjunction with hard buff
 - Buff bar for 2nd stage mirror finish in conjunction with hard buff
 - Tapered spindle ("pig tail") to hold buffs.
- For use with drills, flexible drive shafts and grinder/polishers with chuck mount



Chrome & Plated Metal Polishing Kit

PC2005

KIT INCLUDES:

- 4" (100mm) x 2-section stitched hard buff for 1st stage preparatory work
 - 4" (100mm) x 1" (50mm) loose fold soft buff for 2nd stage high finish
 - 2 x White bars for 1st and 2nd stage work
 - Tapered spindle ("pig tail") to hold buffs.
- For use with drills, flexible drive shafts and grinder/polishers with chuck mount





HEAVY DUTY BUFFS

This range of buffs is designed especially for professional work where prolonged use is required. The range covers all the necessary types, from first stage to final high gloss finish. All are fitted with traditional leather centres for use with tapered spindles.

Sisal Buffs. Heavy cutting for pre-polishing stage.

Aluminium Oxide Buff For preparatory work on wood, and matt/satin finishing on metals

B - Medium/hard Good cutting buff for non-ferrous metals. Flexible.

G - Medium/Fine General purpose finishing buff with finishing compounds. Good for rouging where little cut is required.



Loosefold 'B' Buffs

Medium weave finishing buffs for ferrous materials such as steel, iron, stainless or other hard materials.

● RETAIL PACKED

- 3" x 1"- Loosefold B - **PC3500/B**
- 4" x 1"- Loosefold B - **PC4500/B**
- 6" x 1"- Loosefold B - **PC6500/B**
- 8" x 1"- Loosefold B - **PC8500/B**
- 8" x 2"- Loosefold B - **PC8100/B**



Stitched 'G' Buffs

Similar properties to the 'B' buffs, but a finer weave for high gloss finish.

● RETAIL PACKED

- 1.5" x 0.5"-Section Stitched G - **PC1206**
- 4" x 1- Section Stitched G - **PC0411**
- 6" x 1- Section Stitched G - **PC0611**
- 6" x 2- Section Stitched G - **PC0621**
- 8" x 2-Section Stitched G - **PC0821**
- 8" x 3 -Section Stitched G - **PC0831**

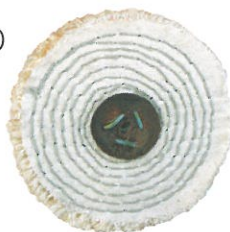


Sisal Buffs

Used exclusively for pre-polishing (cutting) steel, iron, stainless or other materials.

● RETAIL PACKED

- 4" x 1-Section Sisal - **PC1411**
- 4" x 2-Section Sisal - **PC1421**
- 6" x 2-Section Sisal - **PC1621**
- 8" x 3-Section Sisal - **PC1831**



Aluminium Oxide Buff

For de-nibbing soft and hard wood and matt finish on stainless steel and other metals

● RETAIL PACKED

- 4" x 4-Section - **PC2203**



Stitched 'B' Buffs

Made from high grade quality calico, closely stitched to add rigidity and firmness. These buffs are designed for pre-polishing (cutting) non-ferrous materials such as brass or copper.

● RETAIL PACKED

- 1.5" x 0.5"-Section Stitched B - **PC1205**
- 4" x 1-Section Stitched B - **PC2411**
- 4" x 2-Section Stitched B - **PC2421**
- 6" x 1-Section Stitched B - **PC2611**
- 6" x 2-Section Stitched B - **PC2621**
- 8" x 2-Section Stitched B - **PC2821**

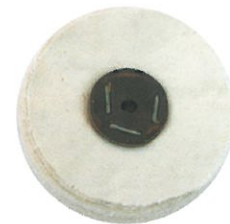


Loosefold 'G' Buffs

Made from fine weave 'G' quality calico for a high gloss finish on non-ferrous materials such as brass, copper and precious metals. Also suitable for use on plastics and veneers.

● RETAIL PACKED

- 4" x 1"- Loosefold G - **PC4600/G**
- 6" x 1"- Loosefold G - **PC6600/G**
- 8" x 1"- Loosefold G - **PC8600/G**



TAPERED SPINDLES/ARBORS

The Polycraft range of Arbors and Spindles is ideal for use with leather centred & pin hole buffs.

Plain bore "False noses" fitted with a grub screw for secure fixing to motor shafts

Left Hand 1/2" PC1546

Right Hand 1/2" PC1547

Left Hand 5/8" PC1548

Right Hand 5/8" PC1549

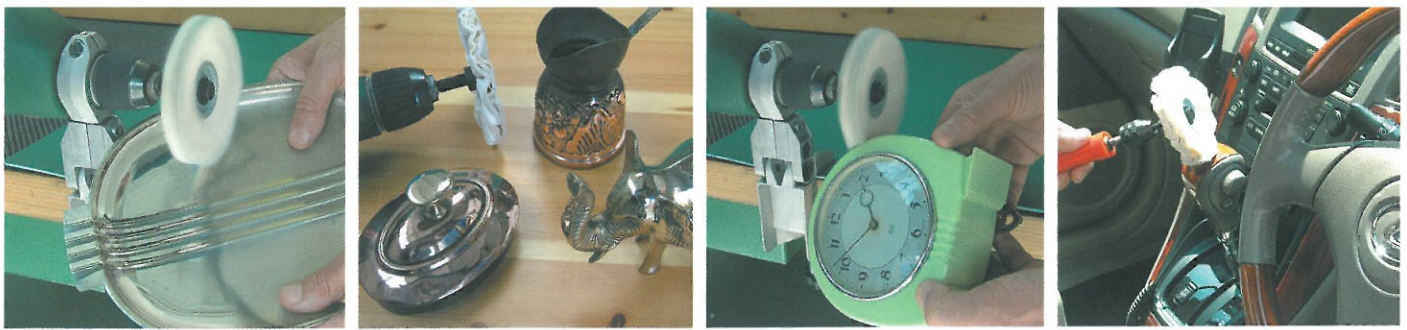


Tapered Spindle for 1/4" chuck (6.4mm)

"Pig tail" for fitting into drill chucks to hold leather centred buffs

PC1034





HINTS & TIPS FOR A PERFECT FINISH

Choice of equipment

- Bench polishers/Grinders, Power Drills & Flexi-Shafts

A lot depends on what is being polished

- For large ferrous metal work-pieces a 1/4" motor with 3500 rpm is recommended
- If the motor runs too fast you could discolour the job by overheating

Selection of buffs & polishing compounds

- To achieve the best results, refer to the Buffing Wheel and Compound Selection Chart below.
- The correct buff-compound combination is required for the particular task in hand.
- The wrong choices will lead to unsatisfactory results. You need to know if the material you are working on requires one, two or three processes.

- Using the wrong combinations will not provide the required results.

Application of compounds

- "Heading Up" is the term used for applying the compound to the buff.
- This needs to be done in small amounts and the correct compound-buff combination is required.
- A coarse abrasive on a fine finishing buff will contaminate the buff and will not produce the required finish.
- A different buff for each grade of compound must be used.
- Buffs should be clearly marked with the name of the compound for future use.
- Store buffs and compounds separately in sealed bags or containers to prevent contamination.

The polishing process

- To achieve a good finish it is imperative that the surface of the work piece is smooth before you start polishing.
- Blemishes and scratches must be removed using various grades of abrasive.

- The more thorough the surface preparation, the better the results.
- The item should be worked slowly and horizontally across the face of the buff.
- Care must be taken to polish off edges of the work pieces and never into them. Polishing onto edges could force the work to dig into the buff which in turn could throw it towards the operator.
- As you work through the finer abrasives, it is a good idea to work in different directions to achieve a better finish. Polishing in the same direction it is easy to overlook scratches or blemishes that could show up in the final stages.

- SAFETY FIRST:**
- Always wear safety-goggles and tight fitting gloves
 - Always hold your work firmly
 - Do not apply too much pressure. Let the buff do the work
 - Always work below the centre of the wheel
 - Wear sensible clothing - nothing that could snag
 - Concentrate - keep your eyes on the work at all times.
-

BUFFING WHEEL & POLISHING COMPOUND SELECTION CHART

MATERIAL BEING POLISHED	Non-Ferrous Metals (Brass, Copper & other Soft Metals)			Ferrous Metals (Steel, Iron, Stainless & other Hard Metals)			Chrome & Plated Surfaces			Hard & Soft Wood			Plastics, Fibreglass & Bakelite		
	Step 1	Step 2	Step 3	Step 1	Step 2	Step 3	Step 1	Step 2	Step 3	Step 1	Step 2	Step 3	Step 1	Step 2	Step 3
DIY BUFFS															
SISAL - 2 Section				•											
ALUMINIUM OXIDE										•					
HARD - 10 Fold, Fluted	•				•			•			•			•	
SOFT - 10 Fold, Fluted			•			•			•			•			•
COMPOUNDS															
BROWN	•												•		
GREY				•											
BLUE			•												
PINK					•										
BUFF											•	•			•
WHITE								•		•					
HEAVY DUTY BUFFS															
SISAL															
ALUMINIUM OXIDE											•				
STICHED 'B'	•				•			•					•		•
LOOSEFOLD 'B' or "G"			•		•	•			•						•

For some specialist applications other Buffs may be selected from the heavy duty ranges in this leaflet

SHESTO

Shesto Limited, Unit 2 Sapcote Trading Centre,
374, High Road, Willesden, London, NW10 2DH, ENGLAND
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Email: sales@shesto.co.uk
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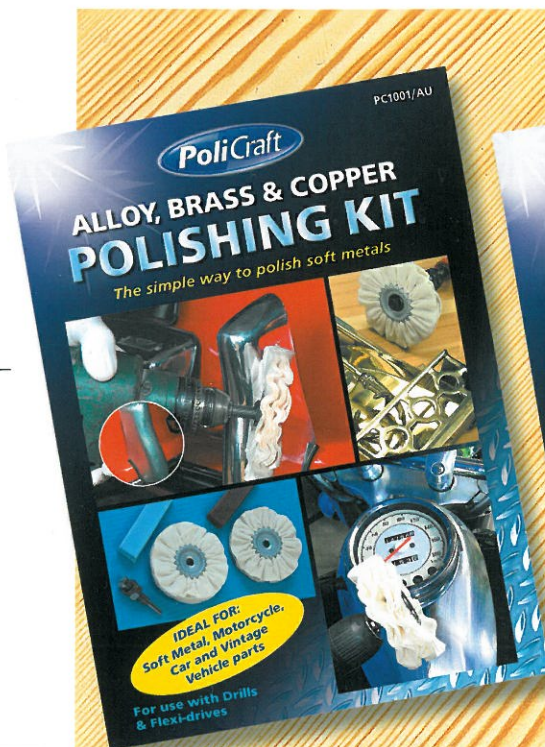
Policraft automotive polishing & cleaning kits (For use with Drills & Flexi-drives)

PC1001/AU

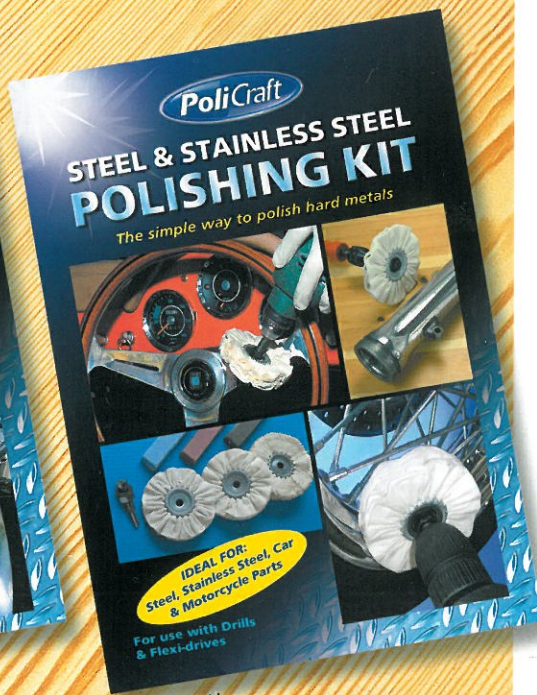
Alloy, brass & copper polishing kit

The simple way to polish soft metals

IDEAL FOR: Soft Metal, Motorcycle, Car and Vintage Vehicle parts



PC1001/AU



PC1002/AU

PC1002/AU

Steel & stainless steel polishing kit

The simple way to polish hard metals

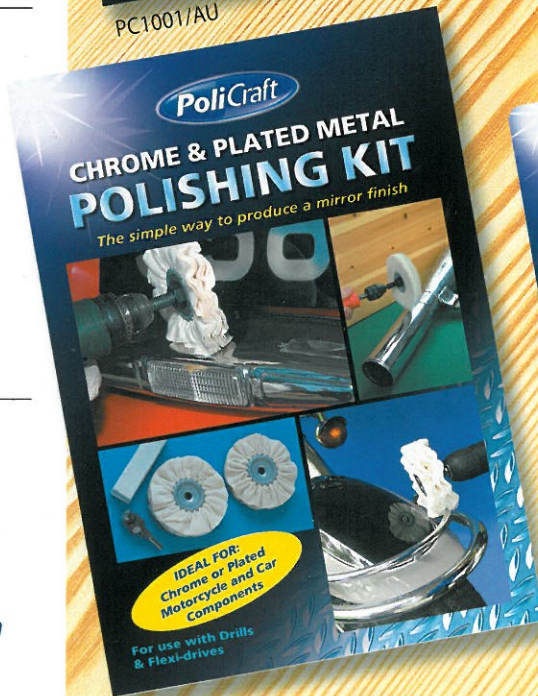
IDEAL FOR: Steel, Stainless Steel, Car and Motorcycle Parts

PC1005/AU

Chrome & plated metal polishing kit

The simple way to produce a mirror finish

IDEAL FOR: Chrome or Plated Motorcycle and Car Components



PC1005/AU



PC1006/AU

PC1006/AU

Car Body Preparation Kit

3 piece Brush Kit for Simple Car Body Preparation & Restoration

IDEAL FOR: Door skin removal, Weld preparation, Underseal removal, Strips into grooves, mouldings & corners without clogging, Rust & paint removal

New Products from Shesto for 2010

SHESTO

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